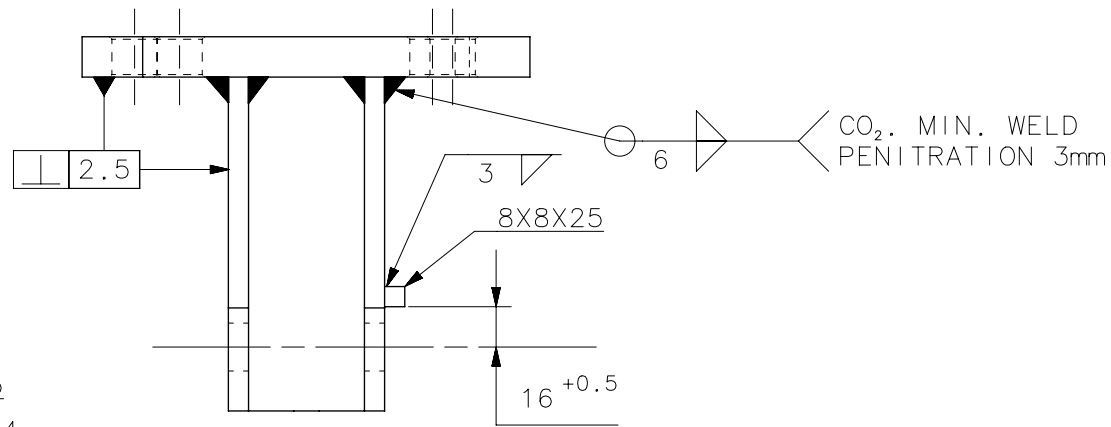
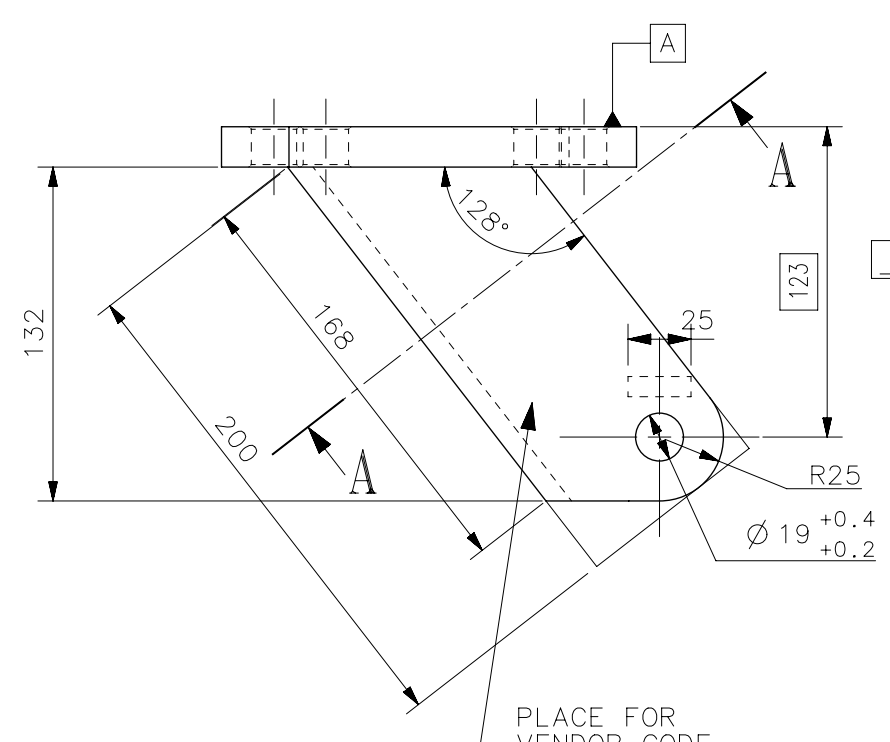
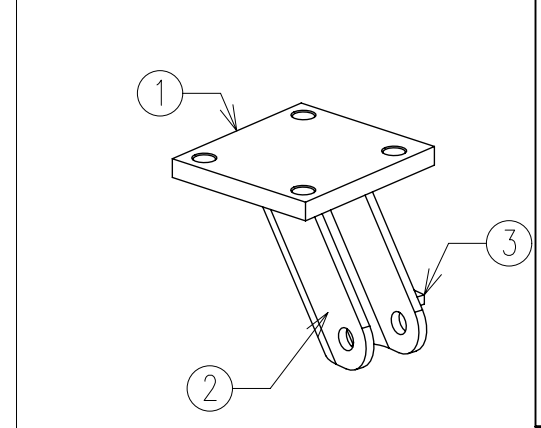
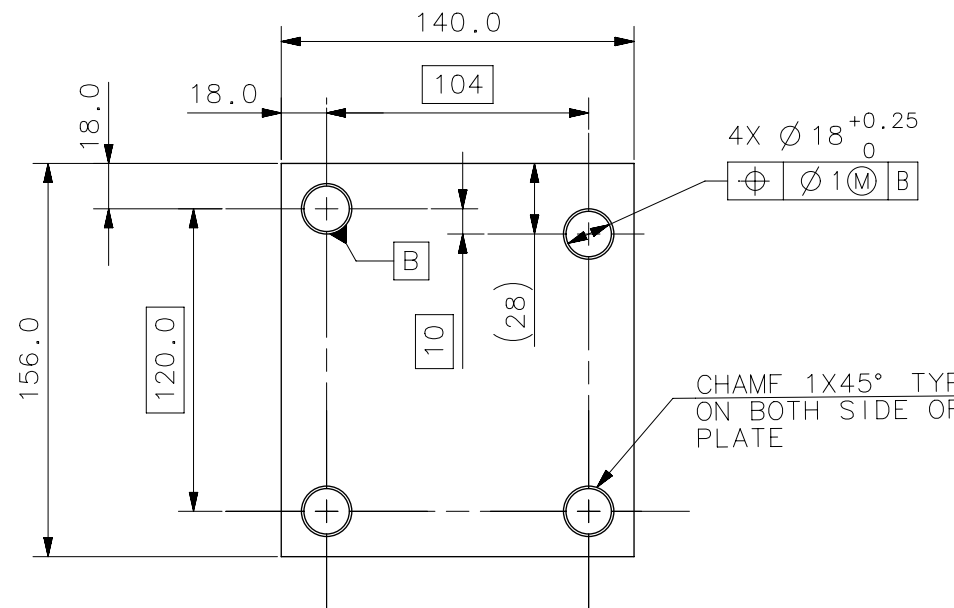
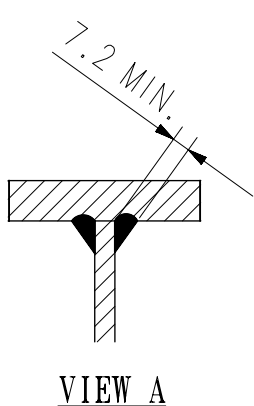
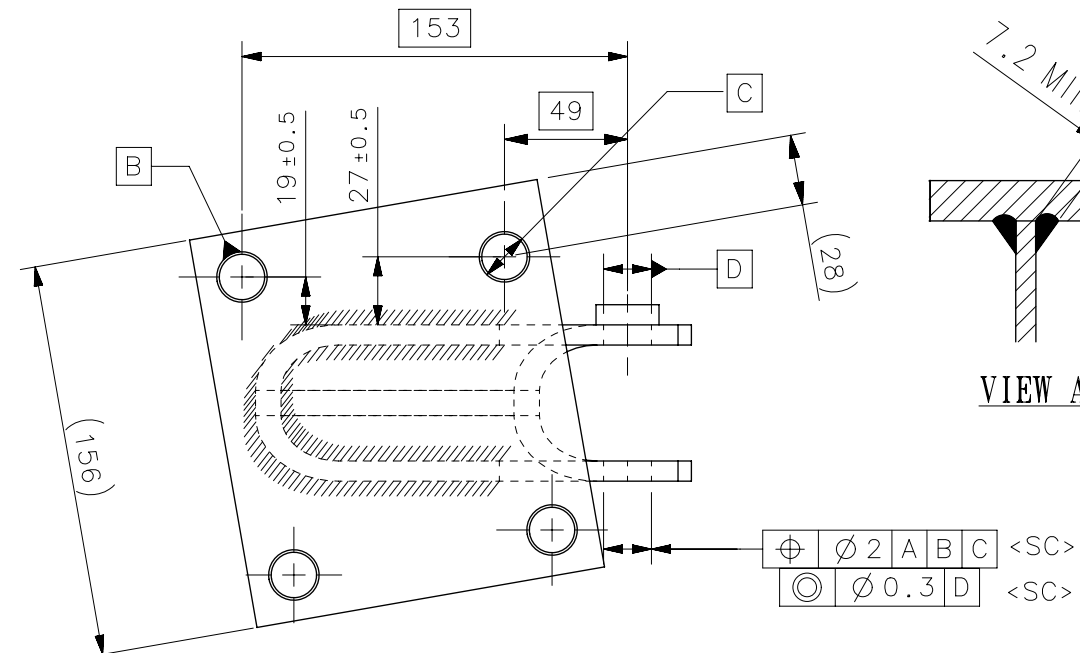


SECTION A-A
DEVELOP LENGTH = 180mm

THICKNESS OF THE PLATE=16mm
DETAIL OF TOP PLATE

SR NO	PART NO	PART NAME	QTY
1	007212776D1	BRACKET STABILZER RH 1	1
2	007212774D1	BRACKET STABILZER RH 2	1
3	007212775D1	BRACKET STABILZER RH 3	1

- NOTE :-
1. WELDING AS PER PS-608
 2. PRIMING AS PER PS-529 (PROCEDURE-2)
 3. NO PRIMING IN HOLES
 4. REMOVE SHARP CORNERS

600000011569	AC		2D-3D CONVERSION FOR CHILD PARTS	AR	NVC	RAW	18/04/2017
600000010142	AB		REDRAWN WITH 3D REF	AR	NVC	RAW	24/06/2015
E.R.NO.	LET	LOC	REVISIONS	DSNF	CKR.	APPR.	DATE

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS											
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.						MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.					
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989											
DIMENSIONS											
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000	
		UPTO	3	6	30	120	400	1000	2000	4000	
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-	
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4	
v	VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8	
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
		OVER	-	10	50	120	400	400			
		UPTO	10	50	120	400					
f	FINE	(X.XXX)		± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'			
m	MEDIUM	(X.XX)		± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'			
c	COARSE	(X.X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'			
v	VERY COARSE	(X)									
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.						COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY					
IF IN DOUBT, ASK			DO NOT SCALE			DRG SIZE : A3			ALL DIMENSIONS ARE IN mm.		
									CHECK DRG WITH LATEST CHANGE No		

E.R. / PROC.REQ.NO :	PART NO. :		
18083	007200486D1		
PART NAME :			
STABILIZER BRACKET RH			
MATERIAL :	HEAT TREATMENT :		
FE410W AS PER IS:2062	NONE		
NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	LKS	-SD-	29/04/02
DESIGNER	LKS	-SD-	29/04/02
CHECKER	DSS	-SD-	29/05/02
APPR.BY			
SCALE 1 : 3			
SHEET 1 OF 1			
UNIT QTY. : 1			
WEIGHT : 4.45 kg.			